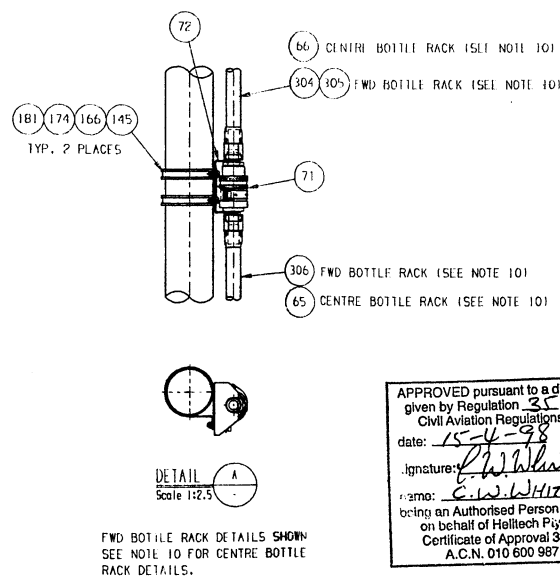
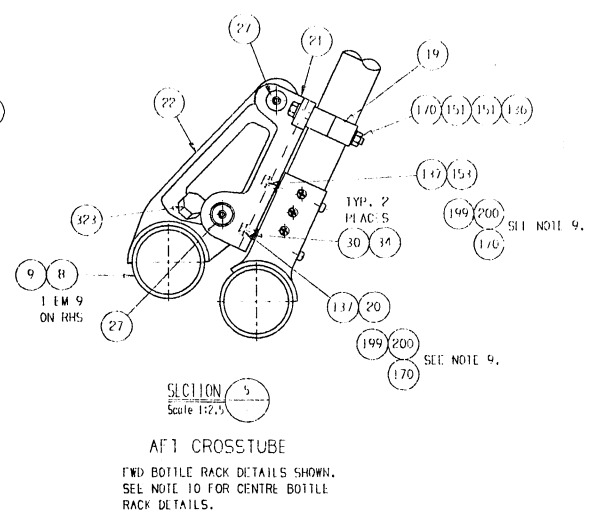
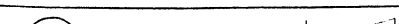


COAT LAYING SURFACES WITH PR1422.



ITEM	PART NUMBER	LENGTH	AT ROQUIP HOPE PZN	IND FILLING #1	IND FILLING #2
63	PSB 055 001	20.0"	666 6	165840 6	166976 6
64	PSB 055 001	24.5"	666 6	165840 6	166976 6
65	PSB 056 001	24.0"	666 6	165876 6	166876 6
66	PSB 057 001	24.0"	666 6	165876 6	166555 6
69	469 056 001	15.5"	666 6	165876 6	166555 6
75	469 057 001	37.4"	666 6	165876 6	166876 6
806	469 058 001	21.0"	666 6	165876 6	166555 6



REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (MM)	 HELITECH PTY LTD		DRAWN	NORA KINNUNEN	Client HELITECH PTY. LTD.				
BHA/DRA/358-01-01	MATERIALS LIST	ALL DIMENSIONS TO BE MET AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP CORNERS 0.015" 0.01" 0.4mm 0.8mm	SURFACE ROUGHNESS U.N.O INCLUDING R-AND-HOLES FOR DRILLED HOLES	MATERIAL	1	BRISBANE TELEPORT 14 MONTGOMERY AVE., LAGUNA Incorporated in Queensland  (C) Helitech Pty Ltd (1998).  This drawing and designs contained herein remain the property of HELITECH PTY. LTD. They may not be copied or reproduced without written permission from the above.	PHONE: (07) 32684077 FAX: (07) 32687815  AS 1100	DATE	15/04/98	Title KWIK FLOAT INSTALLATION SPONSON ASSEMBLY BELL 206 A & B SERIES	IRN 328	CI 117, 118	Drawing Number BHA/DRA/358-03-02	Revision F
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)		ROUND RADII					SCALE	1:2					
			CORNERS AND FILLETS					CHECKED BY	C.W. WHITNEY					
			WELDING ALL WELDING FOR PLATE INSTALLATION A 1mm BEAD MUST REMAIN ON AT LEAST ONE SIDE U.N.O					PARAGRAPH 4.5 : 4.15 FOR SURFACE PREPARATION & PAINTING	DATE PLOTTED					
		TOLERANCE: If except where otherwise stated Over Up to Tolerance	MARK PART A IN REGION MARKED:											
		ANGULAR TOLERANCE TO H/201 +/- 0.5°												
1	2	3	4	5	6	7	8	9	10	11	12			